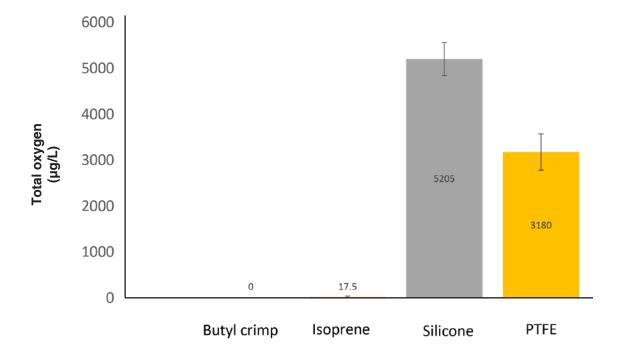
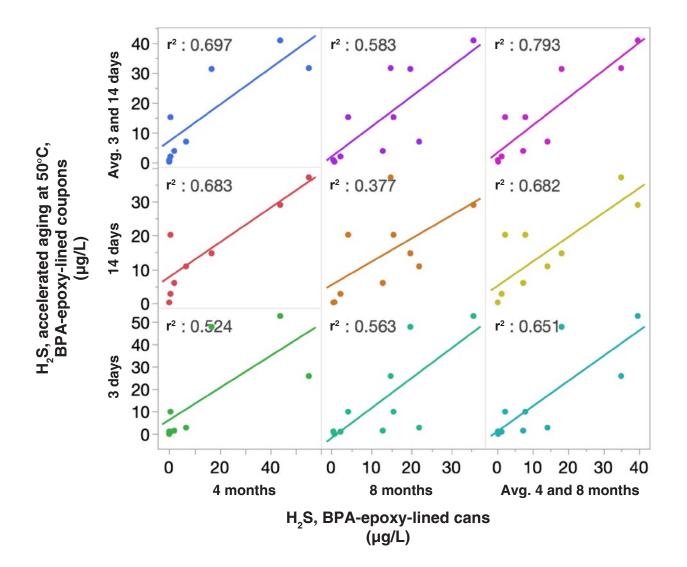
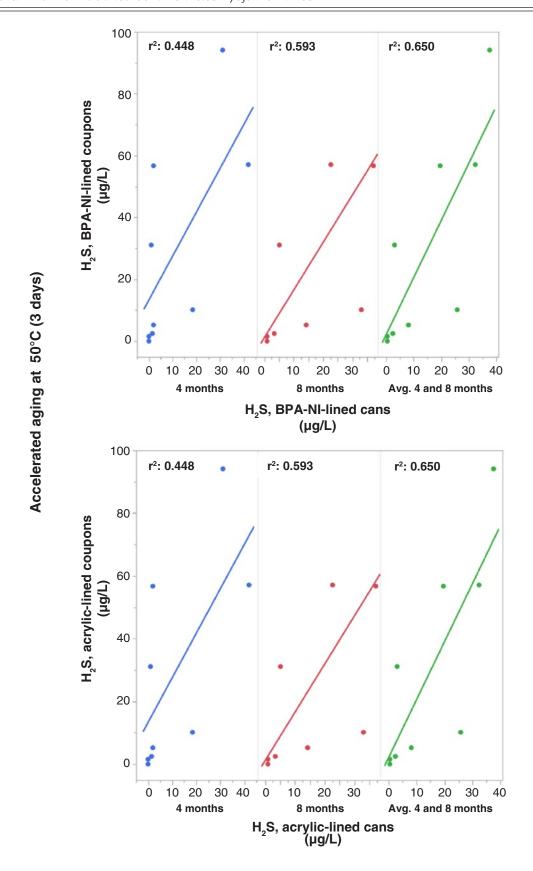


Supplemental Figure 1 Hydrogen sulfide (H<sub>2</sub>S) produced after one, two, four, and eight months storage in cans coated with BPA-NI (top panel) or acrylic (bottom panel).

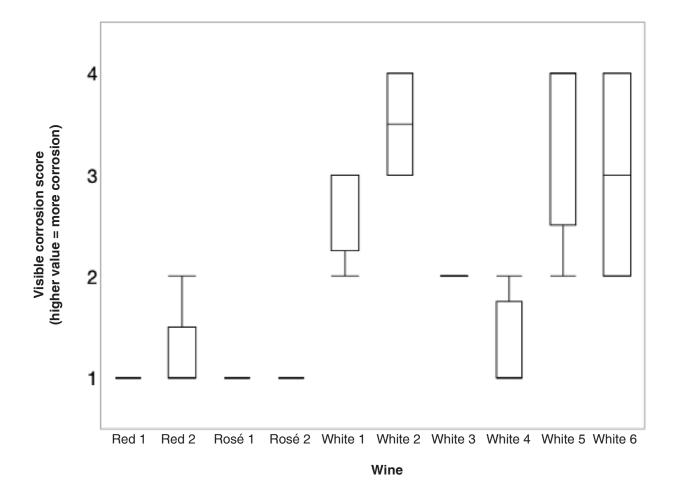




**Supplemental Figure 3** Regression plots of hydrogen sulfide (H<sub>2</sub>S) formed under accelerated aging conditions (three, 14, or average of three and 14 days) versus H<sub>2</sub>S formed during long-term aging (four, eight, or average of four and eight months). Accelerated-aging conditions used coupons lined with BPA epoxy at 50°C, and long-term aging used cans lined with BPA epoxy. Each point represents one commercial wine, prepared in triplicate.



Supplemental Figure 4 Regression plots of hydrogen sulfide ( $H_2S$ ) formed under three days of accelerated-aging conditions versus  $H_2S$  formed during long-term aging (four, eight, or an average of four and eight months). Cans and coupons were lined with BPA-NI epoxy (top panel) or acrylic (bottom panel). Each point represents a commercial wine prepared in triplicate.



Supplemental Figure 5 Corrosion scores for commercial wines stored in cans lined with BPA-epoxy and BPA-NI epoxy after eight months of storage. For each wine, n = 3 or n = 6, depending on the availability of cans.